

TABLE D2.16a WIRE BALUSTRADE CONSTRUCTION – REQUIRED TENSION FOR STAINLESS STEEL  
HORIZONTAL WIRES

			Clear distance between posts (mm)								
			600	800	900	1000	1200	1500	1800	2000	2500
Wire dia. (mm)	Lay	Wire spacing (mm)	Minimum <i>required</i> tension in Newtons (N)								
2.5	7x7	60	55	190	263	415	478	823	1080	1139	X
		80	382	630	730	824	1025	1288	X	X	X
		100	869	1218	1368	X	X	X	X	X	X
2.5	1x19	60	35	218	310	402	585	810	1125	1325	X
		80	420	630	735	840	1050	1400	1750	X	X
		100	1140	1565	X	X	X	X	X	X	X
3.0	7x7	60	15	178	270	314	506	660	965	1168	1491
		80	250	413	500	741	818	1083	1370	1565	X
		100	865	1278	1390	1639	X	X	X	X	X
3.0	1x19	60	25	183	261	340	520	790	1025	1180	X
		80	325	555	670	785	1015	1330	1725	1980	X
		100	1090	1500	1705	1910	X	X	X	X	X
4.0	7x7	60	5	73	97	122	235	440	664	813	1178
		80	196	422	480	524	760	1100	1358	1530	2130
		100	835	1182	1360	1528	1837	2381	2811	3098	X
4.0	1x19	60	5	5	10	15	20	147	593	890	1280
		80	30	192	300	415	593	1105	1303	1435	1844
		100	853	1308	1487	1610	2048	2608	3094	3418	3849
4.0	7x19	60	155	290	358	425	599	860	1080	1285	1540
		80	394	654	785	915	1143	1485	1860	2105	2615
		100	1038	1412	1598	1785	2165	2735	X	X	X

Notes:	
1	Lay = number of strands by the number of individual wires in each strand. For example a lay of 7x19 consists of 7 strands with 19 individual wires in each strand.
2	Where a change of direction is made in a run of wire, the tensioning device is to be placed at the end of the longest span.
3	If a 3.2 mm wire is used the tension figures for 3.0 mm wire are applied.
4	This table may also be used for a set of non-continuous (single) vertical wires forming a balustrade using the appropriate clear distance between posts as the vertical clear distance between the rails.
5	X = Not allowed because the required tension would exceed the safe load of the wire.
6	Tension measured with a strain indicator.